



OTA Compression, LLC

PO Box 141747, Irving, TX 75014
(972) 831-1300

Exclusions:

A. Technical Exclusions

- Civil and foundation design for any equipment including dead men, anchor bolts or nuts, design of anchor bolt length or projection are not included as this is part of civil engineering foundation design and is customer's responsibility.
- This design is exclusive of all external loadings due to upstream piping. Wind, seismic and temperature loadings have been considered. Allowable nozzle loads other than those published by API-537 are not considered.
- Items listed in this proposal together with price and delivery schedules are based solely on information provided for quotation purposes and are subject to change on final design.
- Bolt kits (stud bolts, nuts, gaskets, isolation kits, etc.) at battery limit flanged connections are not included.
- Supply to customer of shop details, fabrication drawings or proprietary calculations are excluded.
- OTA does not install the equipment nor does OTA provide installation equipment such as supply of cranes and/or personnel. General installation instructions and assembly drawings are provided. These instructions are meant to provide guidance and general steps to complete the installation. These procedures are not intended to be a substitute for experienced installation personnel. Field assembly and erection of the flare/combustor is outside the scope of work to be provide by OTA and is the sole responsibility of the customer or their hired contractors. It is understood that the field contractor retained for this purpose is familiar with the assembly and erection of tall towers.
- No interconnecting piping, wire or conduit is included between proposed equipment, unless otherwise indicated in this proposal.
- The ignition system, control panel, pilots and related valve trains are OTA standard package. As such, they are designed and/or manufactured according to our standards and procedures using our standard components.
- Dispersion calculations, nozzle load calculations, finite element analysis or other stress analysis, apart from structural calculations of the stack are not included unless specifically mentioned in the proposal.
- NACE compliant carbon steel is not included unless specifically mentioned in this proposal.
- If NACE compliant carbon steel is proposed, materials which exceed the requirements of NACE MR-0175 are not considered.
- Passivation or pickling of stainless steel materials or post weld heat treatment or associated charts are not included unless specifically mentioned in this proposal.
- Only testing or procedures specifically listed in this proposal are included.
- OTA standard weld procedures apply to our equipment unless otherwise stated in this proposal.
- Hydrostatic testing of any piece of equipment other than stamped ASME pressures vessels is not included unless specifically indicated in this proposal.
- Painting for coating of stainless steel, internal surfaces of equipment or galvanized equipment is not included unless specifically listed in this proposal.
- External insulation, insulation clips or heat tracing of any kind. Refectory included for enclosed combustion equipment will be specifically indicated in the scope of supply section of this proposal.
- Armored cable or cable tray of any kind is not included. Standard wire and conduit within the OTA battery limits is included.



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- Material certifications unless otherwise requested are not included.

B. Commercial Exclusions

- Freight cost and logistics will be offered to our customers as an optional line item or as part of the base price, but not at cost as the phrase “prepay and add” is sometimes interpreted.
- OTA strictly prohibits the use or sale of our equipment in countries sanctioned by the United States Government.
- Third party inspection is not included.
- All documents will be supplied in PDF format only.
- All documentation will be prepared in the English language. Translation is available at an additional cost; however, only text generated by OTA will be translated. Drawings, cut sheets, stat sheets and/or standard documents will be provided in English.
- No OTA presence at meetings (HAZOP, drawing review, inspection / certification, etc.) is included unless explicitly stated in the scope of supply section of this proposal.
- Spare parts when quoted do not include cross sectional drawings, export packing or freight.
- There are no bank guarantees, performance bonds or warranty bonds included in our scope of supply or price. Cost for these requirements will be added to our base price quote as options, if required. All bond and/or bank guarantee formats, if applicable, must be agreed to in writing by OTA.
- Storage of equipment after notification of readiness for shipment is excluded unless negotiated or listed in the proposal.